

## What is claimed is:

1. A method of plasma etching a layer of dielectric material having a dielectric constant that is greater than 4 comprising the steps of:

exposing said dielectric material layer to a plasma comprising a reducing gas and a halogen containing gas.

- 2. The method of claim 1 wherein the dielectric material is at least one of  $HfO_2$ ,  $ZrO_2$ ,  $Al_2O_3$ , BST, PZK,  $ZrSiO_2$ ,  $HfSiO_2$ , and  $TaO_2$
- 3. The method of claim 1 wherein the dielectric material is  $HfO_2$ .
- 4. The method of claim 1 wherein the halogen containing gas comprises a chlorine containing gas.
- 5. The method of claim 1 wherein the reducing gas comprises carbon monoxide.
- 6. The method of claim 1 wherein halogen gas comprises chlorine and the reducing gas comprises carbon monoxide.
- 7. The method of claim 4 wherein said chlorine containing gas is  $\text{Cl}_2$ .
- 8. The method of claim 6 wherein said exposing step further comprises the step of:

supplying 20 to 300 sccm of  $Cl_2$  and 2 to 200 sccm of CO.

- 9. The method of claim 1 further comprising the step of: maintaining a gas pressure of between 2-100 mTorr.
- 10. The method of claim of further comprising the step of:
  maintaining a gas pressure of 4 mTorr.
- 11. The method of claim i further comprising the step of: applying a bias power to a cathode electrode of 5 to



100 W.

- 12. The method of claim 6 further computising the step of:
  applying a bias power to a cathode electrode of 20 W.
- 13. The method of claim 1 further comprising the step of: applying an inductive source power to an inductively coupled antenna of 200 to 2500 W.
- 14. The method of claim 6 further comprising the step of:
  applying an inductive source power to an inductively
  coupled antenna of 1100 W.
- 15. The method of claim 1 further comprising the step of:
  maintaining a workpiece containing said hafnium-oxide
  layer at a temperature between 100 to 500 degrees Celsius.
- 16. The method of claim 6 further comprising the step of:
  maintaining a workpiece containing said hafnium-oxide
  layer at a temperature of 350 degrees Celsius.
- 17. A method for plasma etching a workpiece having a layer of hafnium-oxide comprising the steps of:

supplying between 20 to 300 sccm of chlorine and between 2 to 200 sccm of carbon monoxide;

maintaining a gas pressure of between 2-100 mTorr; applying a bias power to a cathode electrode of between 5 to 100 W;

applying power to an inductively coupled antenna of between 200 to 2500 W to produce a plasma containing said chlorine gas and said sulfur dioxide gas;

maintaining said workpiece at a temperature between 100 and 500 degrees Celsius.

18. A computer-readable medium containing software that when executed by a computer causes an etch reactor to plasma etch a layer of dielectric material having a dielectric constant that is greater than 4 using a method comprising:

exposing said dielectric material layer to a plasma comprising a reducing gas and a halogen containing gas.

- 19. A computer-readable medium of claim 18 wherein the dielectric material is at least one of  $HfO_2$ ,  $ZrO_2$ ,  $Al_2O_3$ , BST, PZK,  $ZrSiO_2$ ,  $HfSiO_2$ , and  $TaO_2$
- 20. A computer-readable medium of claim 18 wherein the dielectric material is HfO<sub>2</sub>.
- 21. A computer-readable medium of claim 18 wherein the halogen containing gas comprises a chlorine containing gas.
- 22. A computer-readable medium of claim 18 wherein the reducing gas comprises carbon monoxide.
- 23. A computer-readable medium of claim 18 wherein halogen gas comprises chlorine and the reducing gas comprises carbon monoxide.
- 27. A computer-readable medium of claim 21 wherein said chlorine containing gas is  $Cl_2$ .
- 25. A computer-readable medium of claim 23 wherein said exposing step further comprises the step of:

supplying 20 to 300 sccm of Cl2 and 2 to 200 sccm of CO.

26. A computer-readable medium of claim 18 further comprising the step of:

maintaining a gas pressure of between 2-100 mTorr.

27. A computer-readable medium of claim 23 further comprising the step of:

maintaining a gas pressure of 4 mTorr.

28. A computer-readable medium of claim 18 further comprising the step of:

applying a bias power to a cathode electrode of 5 to 100 W.



- 29. The method of claim 23 further comprising the step of: applying a bias power to a cathode electrode of 20 W.
- 30. A computer-readable medium  $/\!\!/$  of claim 18 further comprising the step of:

applying an inductive source power to an inductively coupled antenna of 200 to 2500 W.

31. A computer-readable medium of claim 23 further comprising the step of:

applying an inductive source power to an inductively coupled antenna of 1100 W.

32. A computer-readable medium of claim 18 further comprising the step of:

maintaining a workpiece containing said hafnium-oxide layer at a temperature between 100 to 500 degrees Celsius.

33. A computer-readable medium of claim 23 further comprising the step of:

maintaining a workpiede containing said hafnium-oxide layer at a temperature of 350 degrees Celsius.

34. A computer-readable medium containing software that when executed by a computer causes a etch reactor to plasma etch a workpiece having a layer of hafnium-oxide using a method comprising:

supplying between 20 to 300 sccm of chlorine and between 2 to 200 sccm of carbon monoxide;

maintaining a gas pressure of between 2-100 mTorr;

applying a bias power to a cathode electrode of between 5 to 100 W;

applying power to an inductively coupled antenna of between 200 to 2500 W to produce a plasma containing said chlorine gas and said sulfur dioxide gas;

maintaining said workpiece at a temperature between 100 and 500 degrees Celsius.